Dart Aerospace Ltd.

Qty:

10

8 Um:

MS 06/06/29 10

10

Each

*hursday, 29/06/2006 8:44:53 AM Linda Lacelle User **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer : 27772 Job Number : 10020 **Estimate Number** : D27422 Part Number P.O. Number : D2742 REV B1 : 29/06/2006 S.O. No. : **Drawing Number** This Issue : N/A Prsht Rev. : NC Project Number : 11 Type : MACHINED PARTS **Drawing Revision** First Issue : 26823 Material Previous Run : 06/07/2006 **Due Date** Written By Checked & Approved By : Est Rev:H Removed P/0 For Material 05-10-26 JLM Comment Additional Product Job Number: Description: Seq. #: Machine Or Operation: 7075-T651 3.25OD x 12.5L 1.0 D6103001 Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) 7075-T651 3:25OD x 12.5L (D6103-001 BLANK) Batch : **B**25572 MORI SEIKI CNC LATHE LARGE MORI SEIKI 2.0 Comment: MORI SEIKI CNC LATHE LARGE TURN AS PER FOLIO FA099 & DSK050 FOLIO REV: AA DWG REV:_ 3.0 QC2

MS 06/06/29

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HAAS CNC VERTICAL MACHINING #1

MS 06/06/29

Comment: HAAS CNC VERTICAL MACHINING #1

1-MACHINE AS PER FOLIO FA099 & DWG D2742

FOLIO REV: A 4 DWG REV: 13 /

2-DEBURR & TUMBLE

ml 06/07/03

4.0

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES									
DATE	STEP			PROCEDURE	E CHANGE		Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
	34	#			2		1*	4			4
			e de la companya de l	31		8		19.5 3.5 4.5			ХI

NCR: WORK ORDER NON-CONFORM		DER NON-CONFORMANCI	E (NCR)					
		Description of NC		Corrective Action Section B	ju	Verification	Approval	Approval
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign & Date	Section C	Design Mgr	Approval QC Inspector
05/04/04	4	- I part scrap 1.000 thikness is under by .015 - Roles are off, origin not properly guen in Solho	()	SCRUP PER PS PA US.11.27	J.L 06/02/04	1001211	SC100 PH 05.1127 PK	7 05
			4	<i>y</i> .				
G.					.*			

Part No:	PAR #:	Fault Category:	NCR:	Yes No DQA:	Date: 09/03/25.
NOTE: Date & initial all entries				QA: N/C Closed:	Date:

Thursday, 29/06/2006 8:44:53 AM Date: User: Linda Lacelle **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: BLADE FITTING Job Number: 27772 Part Number: D27422 Job Number: Seq. #: Description: Machine Or Operation: INSPECT PARTS AS THEY COME OFF MACHINE QC2 5.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 6.0 QC8 SECOND CHECK Comment: SECOND CHECK HAND FINISHING1 HAND FINISHING RESOURCE #1 7.0 Comment: HAND FINISHING RESOURCE #1 1-Chemical Conversion Coat as per QSI 005 4.1 2-Powder Coat White (Ref. 4.3.5.2) as per QSI 005 4.3 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION 8.0 Comment: INSPECT POWDER COAT/SHEMICAL CONVERSION ALS41032225 9.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Part Number Description Batch Qty ALS4-1032-225 lasert AKS4-1032-225 ALS7-1032-225 AKS7-1032-225 HAND FINISHING RESOURCE #1 10.0 HAND FINISHING1 Comment: HAND FINISHING RESOURCE #1 Install ALS4-1032-225 Insert as per Dwg D2742 11.0 INSPECT WORK TO CURRENT STEP QC5 Comment: INSPECT WORK TO CURRENT STEP

Dart Aerospace Ltd

W/O:			V	VORK ORDER CHANGES						
DATE	STEP	PROC	EDURE CH	IANGE	Ву	Date	e Q	ty	Approval Mfg / Design Mgr	Approval QC Inspector
NCR:		W	ORK OR	DER NON-CONFORMANCE	(NC	R)				
		Description of NC		Corrective Action Section B		Ve	rificatio	on	Approval	Approval
DATE	STEP	Section A	Initial Design Mgr	Action Description Design Mgr	Sign Date	& .	Section C		Design Mgr	QC Inspector

Part No:	PAR #:	Fault Category:	NCR:	Yes	No	DQA:	Date:		
NOTE: Date & initial all entries				QA: N	I/C C	losed:	Date:	i\$ € 77	

Date:

Thursday, 29/06/2006 8:44:53 AM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE FITTING

Job Number: 27772

Part Number: D27422

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL Inspection Level 21

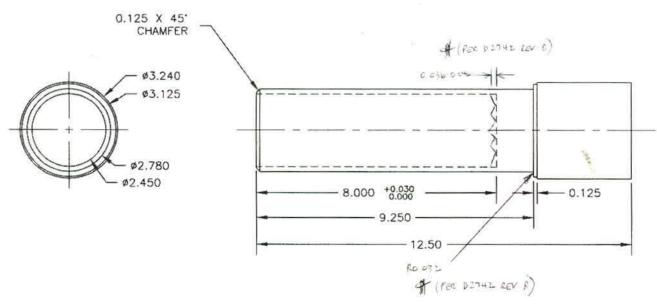
Job Completion



m= 2008 (3/14



TO BE PERICED BY OSK 10;



GENERAL NOTES

MATERIAL: 7075-T651 (QQ-A-200/11 OR QQ-A-225/9)

FINISH: NONE

Copyright 1998 by DART AEROSPACE LTD

BREAK UNMARKED SHARP EDGES 0.010 TO 0.020

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES

			SSUE	NEW	98.12.07 NEW ISSUE	>
1:3	DETAILS	BLADE FITTING TURNING DETAILS	FITTING	BLADE		98.12.07
SCALE				TITLE		DATE
1 OF 1	SHEET 1 OF		50	DSK-050	#	KF
REV. A			0.	DRAWING NO.	APPROVED	CHECKED
	MO, CANADA	HAWKESBURY, ONTARID, CANADA	HAWKE		石	05

DART AEROSPACE LTD	Work Order:	
· Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X First Article Prototype

	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000			2		
	9.250	+/-0.010	9.248				
	Ø3.240	+0.005/-0.000					
ш	Ø3.125	+0.005/-0.000					
LATHE	Ø2.780	+0.005/-0.000	2.781	~			
ב	Ø2.450	+0.005/-0.000					
	0.125 x 45°	+/-0.010	.130				
	0.125	+/-0.010					
	12.50	+0.030/-0.000					
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000					
	1.500	+/-0.005					
	11.46	+/-0.030		/			
	1.180	+/-0.005	1.180			14	
	3.150	+/-0.005	3.149	1			
5	3.500	+/-0.005	3.500	1			
S	Ø0.484	+0.005/-0.000	.484	1			
HAAS	Ø0.508	+0.005/-0.000	.510				
I	1.000	+/-0.010					
	0.926	+/-0.010					
	0.500	+/-0.010	1981				
	1.230	+/-0.010	×	1			
	0.125	+/-0.010	-127	1			
	2.620	+/-0.010	2619	1,			
	0.297	+0.005/-0.000	.300	1			
	Ø0.430 x 0.045	+/-0.010	.435x				

Measured by:	M	Audited by:	Prototype Approval:	N/A
Date:	04/06/29	Date:	Date:	

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X	First Article	Prototype
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	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.005	_			
LATHE	9.250	+/-0.010	9.249				
	Ø3.240	+0.005/-0.000	80.3240	/			
	Ø3.125	+0.005/-0.000	03.126	~			
	Ø2.780	+0.005/-0.000	02.782	_			
	Ø2.450	+0.005/-0.000	88.454	_			
	0.125 x 45°	+/-0.010	0.120×45	_			
	0.125	+/-0.010	8.122	~			
	12.50	+0.030/-0.000	12.50	/			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0,500	_			
	1.500	+/-0.005	1.500	_			
	11.46	+/-0.030	11.463	_	3		
	1.180	+/-0.005	1.180				
	3.150	+/-0.005	3,150	_			
	3.500	+/-0.005	3,500	_			
"	Ø0.484	+0.005/-0.000	80.484	_			
HAAS	Ø0.508	+0.005/-0.000	80,508	/			
I	1.000	+/-0.010	1.004			0.	r
	0.926	+/-0.010	0.928				
	0.500	+/-0.010	0.493				
	1.230	+/-0.010	1.228	-			
	0.125	+/-0.010	0.128				
	2.620	+/-0.010	2.625	/			20
	0.297	+0.005/-0.000	0.297	_			
	Ø0.430 x 0.045	+/-0.010	80.432 X0.64	~ ~			

Measured by:	M8/	Audited by:	J.L	Prototype Approval:	N/A
Date:	06/06/29	Date:	00/07/0H	Date:	

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	 KJ/RF	

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DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X	First Article	Prototype
^	FIIST MITTICLE	Prototype

	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.025				
	9.250	+/-0.010	9.249				
	Ø3.240	+0.005/-0.000	Ø3.243	-			190
ш	Ø3.125	+0.005/-0.000	B3.123	-			
LATHE	Ø2.780	+0.005/-0.000	82.781	-			
ב	Ø2.450	+0.005/-0.000	82.450	_			
	0.125 x 45°	+/-0.010	0.125745				
	0.125	+/-0.010	0.122	-			
	12.50	+0.030/-0.000	12.500	1			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0,500	0			
	1.500	+/-0.005	a1.500	_			
	. 11.46	+/-0.030	11.460		14		
	1.180	+/-0.005	1.179				
	3.150	+/-0.005	3.148	_			
	3.500	+/-0.005	3.501			400,	
"	Ø0.484	+0.005/-0.000	80.484	_			
HAAS	Ø0.508	+0.005/-0.000	\$0.508	_			
I	1.000	+/-0.010	0.992				
	0.926	+/-0.010	0.927	_			
i	0.500	+/-0.010	0.496	_			
	1.230	+/-0.010	1.230	_			
	0.125	+/-0.010	0.127	_	. n		
	2.620	+/-0.010	2.626	-			
	0.297	+0.005/-0.000	0.297				
	Ø0.430 x 0.045	+/-0.010	06.430X0.0V	2 -			

Measured by:	and	Audited by:	J.L	Prototype Approval:	N/A
Date:	04/07/00	Date:	06/07/04	Date:	

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
'Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X	First Article	Prototype

	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	. 8.000	+0.030/-0.000	8.025				
	9.250	+/-0.010	9.250	_			
	Ø3.240	+0.005/-0.000	\$ 3,240	,		12	
ш	Ø3.125	+0.005/-0.000	\$3.125	_			
LATHE	Ø2.780	+0.005/-0.000	82.781	_			
ב	Ø2.450	+0.005/-0.000	82.450	-			190
	0.125 x 45°	+/-0.010	0. (30× 45°				
	0.125	+/-0.010	6.120	_			
	12.50	+0.030/-0.000	12,50	_			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	-			
	1.500	+/-0.005	1.500	_			
	11.46	+/-0.030	11.461	_	17		
	1.180	+/-0.005	1.180	1			
	3.150	+/-0.005	3.150				
	3.500	+/-0.005	3.500				18
"	Ø0.484	+0.005/-0.000	80.484	_			
HAAS	Ø0.508	+0.005/-0.000	80.508	_			
I	1.000	+/-0.010	1.003	/			
	0.926	+/-0.010	0.927	_			
	0.500	+/-0.010	0.490	-			
	1.230	+/-0.010	1.230				
	0.125	+/-0.010	0.127	_			
	2.620	+/-0.010	2.626				
	0.297	+0.005/-0.000	0.297	-			
	Ø0.430 x 0.045	+/-0.010	\$ 0.430x 0.0	46 -			

Measured by:	The	Audited by:	Prototype Approval:	N/A
Date:	01/07/03	Date: 06/07/0	Date:	

Rev	Date	Change		Revised by	Approved
Α	03.12.12	New Issue	•	KJ/RF	

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DART AEROSPACE LTD	Work Order:	
*Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X First Article Prototype

	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.020	_			
	9.250	+/-0.010	9.254	/			
	Ø3.240	+0.005/-0.000	03.24	100			
ш	Ø3.125	+0.005/-0.000	03.125	_			
LATHE	Ø2.780	+0.005/-0.000	\$2.780	~			
ב	Ø2.450	+0.005/-0.000	\$2.450				
	0.125 x 45°	+/-0.010	0.128X45	-			
	0.125	+/-0.010	0.123	_			
	12.50	+0.030/-0.000	12,50	_			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	_			
	1.500	+/-0.005	1.501	_			
	11.46	+/-0.030	11.465	_	5		
	1.180	+/-0.005	1.180				
	3.150	+/-0.005	3.150				
	3.500	+/-0.005	3,499	_			
'n	Ø0.484	+0.005/-0.000	\$0,484	_			
HAAS	Ø0.508	+0.005/-0.000	00.508	-			
I	1.000	+/-0.010	1.005	_			
	0.926	+/-0.010	0.929	~			
	0.500	+/-0.010	0.494	_			
	1.230	+/-0.010	1.230	_			
	0.125	+/-0.010	0-127				
	2.620	+/-0.010	2.629				
	0.297	+0.005/-0.000	0,297	_			
	Ø0.430 x 0.045	+/-0.010	80,432 X0,049	_			

Measured by:	me	Audited by:	Prototype Approval:	N/A
Date:	06/07/03	Date: 06/07/05	Date:	

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X	First Article	Prototype
	1 HOLFH GOIG	

	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.014				
	9.250	+/-0.010	9.248	-			
	Ø3.240	+0.005/-0.000	03.241	-			
ш	Ø3.125	+0.005/-0.000	03.125	_			
LATHE	Ø2.780	+0.005/-0.000	82,781	_			
2	Ø2.450	+0.005/-0.000	82,450				
	0.125 x 45°	+/-0.010	0.127 X45	-			
	0.125	+/-0.010	0.120	_			
	12.50	+0.030/-0.000	12,500	_			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.501	_			
	1.500	+/-0.005	1.500	_			
	11.46	+/-0.030	11.464	_	-		
	1.180	+/-0.005	1.180	_			
	3.150	+/-0.005	3.150	_			
	3.500	+/-0.005	3.499	_			=
S	Ø0.484	+0.005/-0.000	80.484				
HAAS	Ø0.508	+0.005/-0.000	80.509	_			
I	1.000	+/-0.010	1.007	_			
	0.926	+/-0.010	0.928	-			
	0.500	+/-0.010	0.492	_			
	1.230	+/-0.010	1.229	_			
	0.125	+/-0.010	0.127	~			
	2.620	+/-0.010	2,625	_		¥	
	0.297	+0.005/-0.000	0.297	/			
	Ø0.430 x 0.045	+/-0.010	60.432X.048	-			

Measured by:	gul	Audited by:	J.L	Prototype Approval:	N/A
Date:	06/07/03	Date:	06/07/04	Date:	

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

Х	First Article	Prototype
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	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.028				
	9.250	+/-0.010	9.250	_			
	Ø3.240	+0.005/-0.000	03.241	-			
ш	Ø3.125	+0.005/-0.000	03.125				
LATHE	Ø2.780	+0.005/-0.000	82.781	-			
_	Ø2.450	+0.005/-0.000	\$2.452	_			100000000000000000000000000000000000000
	0.125 x 45°	+/-0.010	0.123×45	-			
=	0.125	+/-0.010	0-121	_			
	12.50	+0.030/-0.000	12.50	_			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	(
	1.500	+/-0.005	1,500				
	11.46	+/-0.030	11.460	-			
	1.180	+/-0.005	1.180	_			
	3.150	+/-0.005	3.150	-			
	3.500	+/-0.005	3.499	_			
S	Ø0.484	+0.005/-0.000	00.484	-			
HAAS	Ø0.508	+0.005/-0.000	00.508				
I	1.000	+/-0.010	1.000				
	0.926	+/-0.010	0.928	_			
	0.500	+/-0.010	0.493	-			
İ	1.230	+/-0.010	1.230				
	0.125	+/-0.010	0.126		10		
	2.620	+/-0.010	2.626	_			
	0.297	+0.005/-0.000	0.297	_			
	Ø0.430 x 0.045	+/-0.010	86.432X.04	8 —			

N/A	Prototype Approval:	: J.L	Audited by:	The	Measured by:
	Date:	106/07/04	Date:	06/02/03	Date:
_	Date:	106/07/04	Date:	06/07/03	Date:

Rev	Date	Change		Revised by	Approved
Α	03.12.12	New Issue	,	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A	-2	Page 1 of 1

X	First Article	Prototype
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	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.028	_			
	9.250	+/-0.010	9.250	_			
	Ø3.240	+0.005/-0.000	03.240	_			
ш	Ø3.125	+0.005/-0.000	B3.125	_			
LATHE	Ø2.780	+0.005/-0.000	02.782	_			
ב	Ø2.450	+0.005/-0.000	82.454	_			
	0.125 x 45°	+/-0.010	0.123×45	0 -			
	0.125	+/-0.010	0.121	_			
	12.50	+0.030/-0.000	12.500	_			
	0.100 x 0.135	N/A	N/A		2		
	0.500	+0.005/-0.000	0.500	-			
	1.500	+/-0.005	1.499	_			
	11.46	+/-0.030	11.461	_	66		
	1.180	+/-0.005	1.180	_			
	3.150	+/-0.005	3.149				
	3.500	+/-0.005	3.500	-			*
S	Ø0.484	+0.005/-0.000	80.484	-			
HAAS	Ø0.508	+0.005/-0.000	80.508	_			
I	1.000	+/-0.010	1.004	_			
	0.926	+/-0.010	0,928	-			
	0.500	+/-0.010	0.491				
	1.230	+/-0.010	1,230	-			
	0.125	+/-0.010	6.127	-			
	2.620	+/-0.010	2.627	_			
	0.297	+0.005/-0.000	0.297	-			
	Ø0.430 x 0.045	+/-0.010	86.431X-043	_			

Measured by:	my	Audited by:	Prototype Approval:	N/A
Date:	0/1/07/03	Date: 06/07/04	Date:	

Rev	Date	Change		Revised by	Approved
Α	03.12.12	New Issue	,	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A	9	Page 1 of 1

Х	First Article	Prototype
Α.	FIRST ARTICLE	Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
LATHE	8.000	+0.030/-0.000	8.025	-	*		
	9.250	+/-0.010	9.250	-			
	Ø3.240	+0.005/-0.000	83.243	_			
	Ø3.125	+0.005/-0.000	83.125				
	Ø2.780	+0.005/-0.000	02.781	_			
ב	Ø2.450	+0.005/-0.000	82.454)			100141
	0.125 x 45°	+/-0.010	0.125				
	0.125	+/-0.010	0.121				
	12.50	+0.030/-0.000	12.500	-			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	_			
	1.500	+/-0.005	1.500	_			
	11.46	+/-0.030	11.461	_	1		
	1.180	+/-0.005	1.179	_			¥1
	3.150	+/-0.005	3.148	_			
	3.500	+/-0.005	3.500				3.5
m	Ø0.484	+0.005/-0.000	00.485				
HAAS	Ø0.508	+0.005/-0.000	80.508	_			
I	1.000	+/-0.010	1.005	_			
	0.926	+/-0.010	0,929				
	0.500	+/-0.010	0.493	==			
	1.230	+/-0.010	1.229				
	0.125	+/-0.010	0:127				
	2.620	+/-0.010	2 426	_			
	0.297	+0.005/-0.000	0.297	_			1
	Ø0.430 x 0.045	+/-0.010	80.432 x .641	_			

Measured by:	my	Audited by: J_L	Prototype Approval:	N/A
Date:	01/02/03	Date: 06/07/01	Date:	

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1: DSK050 Rev: A		Page 1 of 1

X	First Article	Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
ш	8.000	+0.030/-0.000	8.020	-	*		
	9.250	+/-0.010	9,252	_			
	Ø3.240	+0.005/-0.000	03.240	-			
	Ø3.125	+0.005/-0.000	03.126	_			
LATHE	Ø2.780	+0.005/-0.000	\$2.780	_			
ן ב	Ø2.450	+0.005/-0.000	Ø2.457				
	0.125 x 45°	+/-0.010	0.130X45	-			
	0.125	+/-0.010	0,120	-			
	12.50	+0.030/-0.000	12.500	-			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0,500	-			
	1.500	+/-0.005	1,500	_			
	11.46	+/-0.030	11.461	-			
	1.180	+/-0.005	1.180				
	3.150	+/-0.005	3,150	_			1
	3.500	+/-0.005	3.500	-			
, n	Ø0.484	+0.005/-0.000	80.484	-			
HAAS	Ø0.508	+0.005/-0.000	80.508	_			
I	1.000	+/-0.010	1.005	_			
	0.926	+/-0.010	0.929	_			
	0.500	+/-0.010	0.491	1			
	1.230	+/-0.010	1.230	~			
	0.125	+/-0.010	0.127	N N			
	2.620	+/-0.010	2,626	_			
	0.297	+0.005/-0.000	0.297	_			
	Ø0.430 x 0.045	+/-0.010	00.433x.046	_			

Measured by:	me	Audited by:	Prototype Approval:	N/A
Date:	1.621.2	Date: als lo I le H	Date:	

Rev	Date	Change		Revised by	Approved
		New Issue	7	KJ/RF	